



dbm

universal spring cylinder

The "Adaptomizable" Spring Plunger.

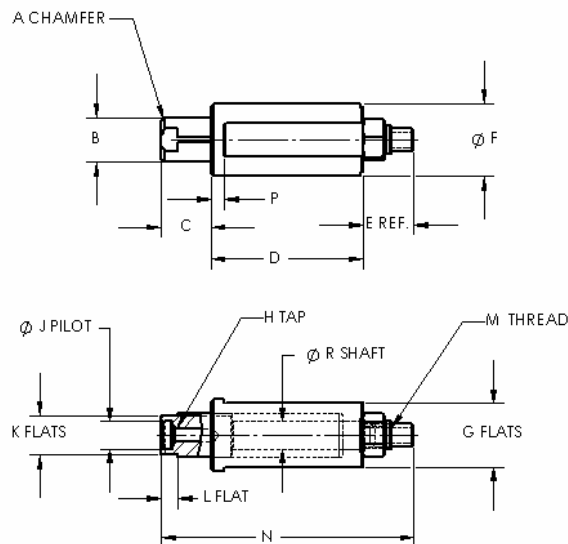
NON-THREADED STYLE

SPECIFICATIONS

PLUNGER DIA.		5/16"		1/2"		5/8"		1"	
STROKE		3/8"		9/16"		3/4"		1 1/8"	
SPRING FORCE		LT.	HVY.	LT.	HVY.	LT.	HVY.	LT.	HVY.
END	INITIAL	0.5	1.5	2	5.5	2	6	2.5	6.5
FORCE	HALFWAY	1.5	4	3.5	10	5.5	15	8	21
(LBS.)	FINAL	2.25	6.5	5	14	8.75	24	13.75	35.75
PART NUMBER		C031038-STL1	C031038-STL2	C050056-STL1	C050056-STL2	C063075-STL1	C063075-STL2	C100112-STL1	C100112-STL2
A		.031X30°		.047X30°		.047X30°		.060X30°	
B		0.313 +.000/-.001		0.500 +.000/-.001		0.625 +.000/-.001		1.000 +.000/-.002	
C		0.38		0.56		0.75		1.13	
D		1.313		1.719		2.125		3.188	
E		0.38		0.50		0.56		0.88	
F		0.500 +.000/-.002		0.813 +.000/-.002		1.000 +.000/-.002		1.500 +.000/-.002	
G		0.436 +.002/-.002		0.718 +.002/-.002		0.904 +.002/-.002		1.374 +.002/-.002	
H		#6-32 .38 DP.		#10-32 .38 DP.		1/4-20 .50 DP.		3/8-16 .75 DP	
J		0.188 +.001/-.000 X .063 DP.		0.313 +.001/-.000 X .125 DP.		0.375 +.001/-.000 X .188 DP.		0.625 +.001/-.000 X .250 DP.	
K		0.250		0.438		0.500		0.812	
L		0.125		0.188		0.250		0.375	
M		#6-32		1/4-20		5/16-18		1/2-13	
N		2.06		2.78		3.44		5.19	
P		.156		.250		.313		.500	
R		0.188 +.000/-.001		0.313 +.000/-.001		0.375 +.000/-.001		0.625 +.000/-.002	

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INNOVATION INC.

N63 W23583 Main Street
Post Office Box 482
Sussex, WI 53089
(262) 246-8075
FAX: (262) 246-9075
mail@dbminnovation.com
www.dbminnovation.com



Materials:
Plunger: 1144 Hardened Steel – Black Oxide Finish
Body: Cold Finished Steel – Black Oxide Finish